

8 7 6 5 4 3 2 1

D

D

C

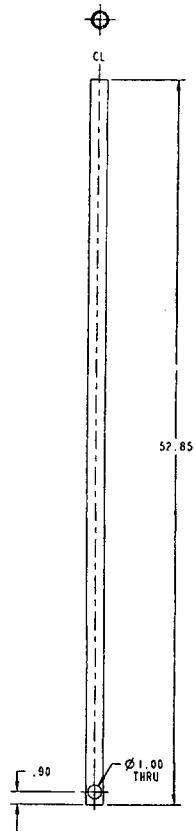
C

B

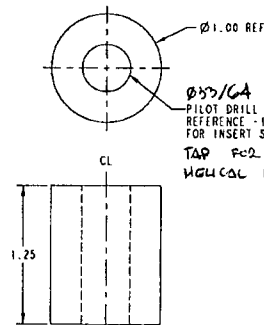
B

A

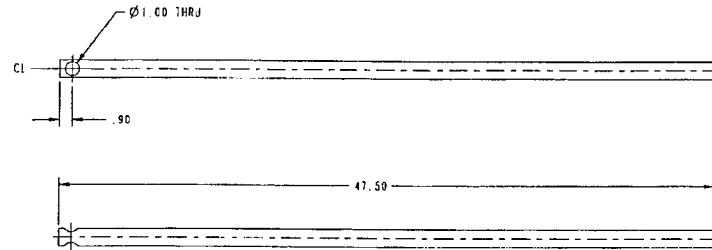
A



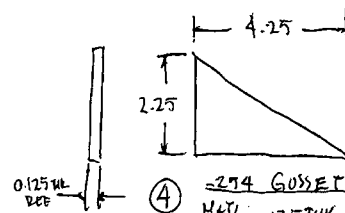
① -247 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250



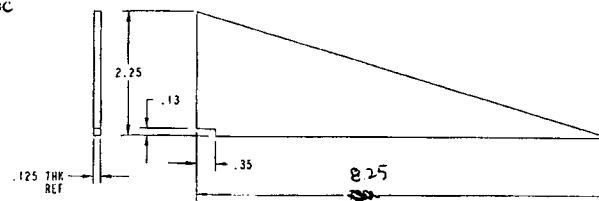
④ -249 INNER TUBE BUSHING
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE: 2.000
XH



① -257 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250



④ -274 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11



④ -253 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 1.000

#40585

RELEASED
#40585

PREMIER AVIATION, INC.			
2001 Aviation Parkway, Grand Prairie, Texas 75052			
DATE: 08/01/88	BY: DJSUV8	REV: B67-43001	REV: B67-43001
SCALE: 1.000	REV: 1	REV: 2	REV: 3

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 22/07/2008 8:33:12 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 40585

Part Number: PB6743001257

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *AA*

PE 08-07-29 5

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

1208105/08

Job Completion :



U 08-08-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 22/07/2008 8:33:12 AM
 User: Julie Lecocq

Process Sheet

Duplicate

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	INNER TUBE
Job Number :	40585		
Estimate Number :	13430		
P.O. Number :		Part Number :	PB6743001257
This Issue :	22/07/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.23
First Issue :	17/07/2008	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
Written By :		Material :	
Checked & Approved By :	JLD 08.7.22	Due Date :	24/07/2008
Comment :	Est Rev:A 08-06-26 new issue DD verified by:ec		

Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1250W125

ALUM. RD TUBING 1.250 x.125W



Comment: Qty.: 3.6312 f(s)/Unit Total: 10.8936 f(s)

ALUM. TUBING 1.250x.125W

batch: M18641

PL 08.06.27.5

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

PL 08.06.27.5

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/08 (75)

4.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

PL 08.07.07.5

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/08 (75)